



*The Mission of ABC...  
is to improve the quality of life  
in Southeastern Minnesota  
by providing rehabilitation and  
employment services for persons with  
disabilities and other special needs.*



### **Vocational Development Services**

Vocational Evaluation  
Work Adjustment Training  
Community Based School Employment  
Competitive Placement  
People Achieving Change Through  
Technology

### **Day Training & Habilitation**

**Production & Contract Work**  
Industrial Sewing  
Assembly  
Packaging  
Office Services  
Mailing Services

### **Custom Business Signage**

Engraving  
Screen Printing  
Vinyl Signs & Artwork

### **Extended Employment Services**

Center Based Employment  
Supported Employment



# ABC

## Ability Building Center

### Ability Building Center

1911 14th Street NW  
PO Box 6938  
Rochester, MN 55903-6938  
(507)281-6262 (voice/TTY)

### ABC Vocational Development Services

316 Elton Hills Drive NW  
Rochester, MN 55901  
(507)529-4812 (voice)

### ABC Works

62 North 3rd Street  
PO Box 151  
LaCrescent, MN 55947  
(507)895-7161 (voice)

### ABC Works

730 North Pine  
PO Box 408  
Caledonia, MN 55921  
(507)725-2057 (voice)

### Ability Options

308 Elton Hills Drive NW  
Rochester, MN 55901  
(507)280-3489

### PACTT

310 Elton Hills Drive NW  
Rochester, MN 55901  
(507) 535-7101

### Woodland Industries

521 Old Highway Drive  
Caledonia, MN 55921  
(507)725-2092

[www.abcinc.org](http://www.abcinc.org)

*Thanks to Lower Photography for providing many of the photos.*

ABC would like to acknowledge and thank the many individuals and organizations who made generous gifts in support of ABC programs in 2006.

We strive to be as accurate as possible; if you notice an error or omission, or would like to make a contribution, please contact Laurie Kellagher, the Development Director at (507) 535-7105.

Dear Friends and Supporters of ABC,

The spirit and mission of Ability Building Center was never more alive than during 2006, our organization's 50th year! As this annual report indicates, ABC's continued success during this past year was due to the collective efforts of so many people who truly care about providing quality rehabilitative services to individuals with disabilities and special needs. Without the invaluable contributions of the participants, staff, employers, board members, benefactors, volunteers, and business community, ABC could not have attained the success we enjoyed during this past year. For that, thank you to everyone for making 2006 such a tremendous success.

Our 50th Anniversary was definitely celebrated in grand style, starting with Rochester Mayor Ardell Brede participating in the Kick-Off Event in February. It was a great way to officially begin our year-long celebration. In May, with the help of our featured speaker, former Minnesota Vikings great Paul Krause, ABC hosted a luncheon for over 200 guests to highlight just some of the many contributions people with disabilities can make to their community. In June, we hosted another hugely successful golf fundraiser with nearly 150 golfers participating in the event. This golf outing has definitely become a much-anticipated annual event for many of our friends in the ABC community.

In August, ABC hosted more than 200 participants in a "street dance" in the parking lot at our main facility. Despite the unusually warm and sultry weather, everyone had a great time dancing to the hits. In October, ABC held its annual Employee Recognition Banquets in Rochester and Caledonia. With more than 800 attendees at the banquets, this large number is truly a testament to the impact ABC has in Southeastern Minnesota. Our 50th Anniversary celebration was capped off with a wonderful Open House and Business After Hours social held in conjunction with the Rochester Chamber of Commerce. This event not only allowed us to showcase our amazing facility, it also demonstrated to the Rochester business community how everyone benefits when people with disabilities work!

As I reflect back on my first year as the Board President of ABC, I am quickly reminded of how fortunate I am to be associated with such a wonderful organization. To say that ABC has grown and evolved during its first 50 years would be the ultimate understatement. While providing services to only three participants in 1956, ABC has blossomed some 50 years later into an organization with far-reaching impact, as evidenced by the nearly 880 participants served in 2006. However, despite the passage of time and the tremendous growth that ABC has enjoyed over the years, ABC has never strayed from its founding mission of providing quality rehabilitation services to people with disabilities and special needs.

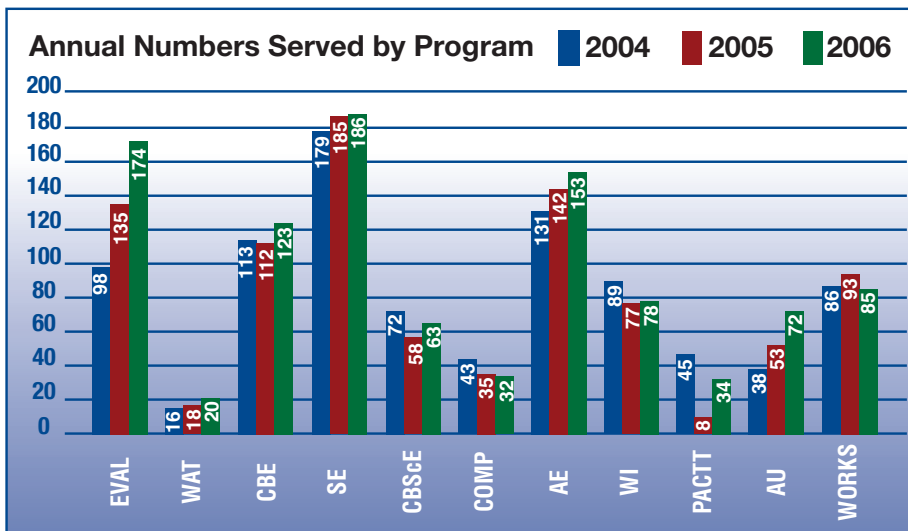
Finally, I would like to personally recognize the efforts of outgoing Board members Bruce Remme and Dave Stenhaus. Bruce and Dave have over 30 years of combined experience at ABC, including tenures as the President of this organization. Their service and dedication to ABC's mission have contributed immensely to ABC's success. Bruce and Dave, you will be greatly missed!

Thank you for your continuing support of ABC.

Phong Luong  
Board President



Ability Building Center served 880 individuals during 2006. This represents approximately a 6% increase in the number of persons served, as compared to 2005. The most growth was observed in the Ability Enterprises and the Abilities Unlimited programs.





## ABC Ability Building Center

### 2006 Financial Information

#### Revenues:

Trade Sales and Contract Services:	<b>\$3,438,586</b>
Program Service Fees:	<b>\$6,623,227</b>
Contributions:	<b>\$362,083</b>
United Way Allocations:	<b>\$177,223</b>
Other Income:	<b>\$19,025</b>
Investment Income:	<b>\$137,050</b>

**Total Revenues:** **\$10,757,194**

#### Program Services Expenses:

Vocational Development:	<b>\$324,870</b>
Center Based Employment:	<b>\$3,630,782</b>
Ability Enterprises:	<b>\$2,180,522</b>
Abilities Unlimited:	<b>\$467,587</b>
ABC Works:	<b>\$1,732,287</b>
Community Based Employment:	<b>\$1,398,539</b>

**Total Program Services:** **\$9,734,587**

#### Supporting Services:

Management and General:	<b>\$729,842</b>
Development:	<b>\$198,195</b>

**Total Supporting Services:** **\$928,038**

**Total Expenses:** **\$10,662,625**

**Change In Net Assets:** **\$94,569**

#### Development Highlights

- An \$11,000 contribution from Rochester Public Utilities, Rochester, MN provided help in the replacement of the electrical transformer.
- IBM, through the help from present and past IBM employees, provided a new \$4,567 server to help upgrade the Information Technology department.
- The Houston County Expansion Project received cash contributions in excess of \$30,000 for mortgage reduction on the new building in LaCrescent, Minnesota.
- \$25,000 was received in contributions for the remodeling costs and initial operation costs of the new Day Training & Habilitation leisure program named Ability Options.
- Two new mini-buses were purchased, one for the Rochester facility, and one for the Houston County facilities through transportation contributions of \$60,000.
- Memorial gifts in excess of \$2,000 were received in the names of friends and loved ones.
- Additional contributions to ABC throughout the year of over \$150,000 were received for use in programs to help improve the quality of life in SE Minnesota for people with disabilities and other special needs.



Friends and Supporters of ABC,

This annual report contains several references to the successes ABC experienced in 2006. There are examples of accomplishments in our many program areas in Rochester and Houston County, our financial successes that were achieved this past year, and many achievements accomplished by those individuals that received services at ABC. Since 2006 was our fiftieth year of operation, I would challenge you to think of the successes that we measured in 2006 as the culmination of 50 years of successes, not just short term efforts. Throughout the past 50 years ABC has been blessed with gifted board leadership, talented and devoted staff, thoughtful and generous donors and tremendous support from its communities.

I do want to take this opportunity to thank the ABC Board of Directors for their commitment and leadership during this past year. Along with their ongoing duties and responsibilities they willingly pitched in on our celebration events and helped out with all the extra planning and preparations that went into this busy past year. During this past year we lost two members of our board. Ross Messick resigned from our board as a result of changes in his employment. Ross served on the board for over 11 years. He was active on our Personnel Committee and his thoughtful insights and humor will be missed at ABC. Late this past summer, Father Virgil Duellman, long term board member of ABC, passed away. Father Duellman served in many leadership roles at ABC, including President of the Board of Directors. His commitment to the ABC mission and integrity were always evident in his leadership style.

This is the last year that two additional board members will serve on the Board of Directors. Dave Stenhaus and Bruce Remme will have served three consecutive full four year terms (12 years) at the end of May, 2007. Both of these individuals have served as President of the Board (Dave-2 terms), Chairs of several key board committees including Investment, Finance, Development, Personnel, Nominating, and Executive Committees. I can't thank these two individuals enough for the counsel, support and leadership that they have provided to ABC over the years. Dave and Bruce were especially helpful during our two major capital campaigns, Room to Grow and Growing Together. Both Dave and Bruce have agreed to stay on at ABC and serve on our committees. Hopefully, after being off the Board for a year or more, we'll be able to entice them back to serve on the Full Board in the future.

As we continue to serve in 2007, I want to express my gratitude and thanks to all our community stakeholders and businesses that truly made 2006 a year of success, growth and celebration. Thank You!

Sincerely,



Steve Hill  
Executive Director



## 2006 Ability Building Center New Benefactors

The Ability Benefactors Circle was established in 1994 to honor key leaders in the ABC mission. Each of these donors has provided over \$1,000 in cumulative gifts to ABC. These donors have provided loyal and generous support to encourage the mission of ABC and have entrusted their gifts to be used to benefit individuals with disabilities. We are honored to serve as stewards of these gifts and will continue to invest them in the lives of those we serve and in the development and growth of quality vocational programs and services.

Bill & Mary Aronin  
Keith Berge  
Roger & Marie Eidem  
Ed & Emily Harris

Beatrice Hill  
Tom & Mary Schattenberg  
Will Thurk Family



## 2006 Ability Building Center Donors and Contributors

Gifts of cash, stock, and other real property are an important source of support for ABC. In addition to providing valuable funds for capital needs, they provide resources to fund a 'margin of excellence' which allows us to increase the quantity and quality of our programs and services for individuals with disabilities. We sincerely appreciate the contributions of many friends of ABC during 2006.

Able	Don & Rosemary Brossoit	Jim & Betty Dobyns	Good Times	Bill & Jan Howes
Ace Communications	Philip & Virginia Brown	Patti Dockendorff	Joan Gravett	Hubbell House Restaurant
Adamson Motors	Stephen Brown	Bruce Domaille	Great Harvest Bread	Walter & Frances Huebner
Nora Albert	Terry & Shelly Brown	Bob & Barbara Domaille	Company	John & Jenni Hulsizer
Gerald & Marion Alborn	Timothy & Kathleen	Duane & Barbara Ducker	Guy & Bonnie Gregerson	Olive Husmann
Roger Allen	Bruggeman	Theodore Dunnington	Leon & Linda Gregg	IBM Corporation
Don & Maxine Allert	John Brunnette	Steve & Nancy Ehлке	Tom & Linda Grigoleit	Insty-Prints
American Family Mutual	Don & Donniss Buchan	Colin & Elaine Eickhoff	Lou & Sue Grimaldi	Ivy Grove
Insurance	Jim & Karen Buchanan	Roger & Marie Eidem	Larry & Marcia Grimm	J & J Parade Floats
Howard & Adella Andersen	Bernard & Rosanne Buehler	Clarence & Leonette Eikens	Larry Grunden	Greg Jahn
Joe Apple	Buffalo Wild Wings	Eitzen State Bank	Karmen Gusa	Dave & Della Jenkins
Bill & Mary Aronin	Mahlon & Marilyn Burbank	John & Geraldine Ekstrom	Gil & Mary Gutknecht	Jenny's Shear Image
Artistic Creations	Ralph & Marilyn Burg	Chuck & Marlys Elliott	Kelly Haack	Johnson Brothers Liquor
Associated Bank	Barbara Burgess	Kaye Eppard	Helen Hafner	Company
Dolores Augedahl	Shelley Burkhardt	Larry & Karen Erickson	David & Deanna Hahn	Mike & Mary Johnson
Vernon Augustson	Jason & Jennifer	Titus & Carol Evans	Hair Artist Salon	Lydia Johnson
Richard Badger	Burmeister	Evanston Heights	Tanya Hall	Maureen Johnson
Jim & Barbara Baier	Shawn & Shelly Buryska	Exceptional Cleaning	Sherry Halliburton	Brian & Megan Jones
Mary Baker	Karin Byers	Faith Lutheran Church	Hamilton Real Estate	Stan & Bonnie Jorgenson
Terry Barker	Jim & Sharon Cadwell	Family Fun Center	James & Ila Hammell	Mary Jurisson
David & Florence Barnes	Caledonia Haulers	Famous Daves	Elizabeth Hanenberger	Curt & Maxine Kalmes
Chuck & Kitty Barry	Caledonia United Way	Kaye Fenske	David & Barbara Hanlon	Steve & Brenda Kann
Randy Bartz	Canadian Honker	Huberta Fenstermacher	Hanratty & Associates	William & Jeannine Karnes
Gordon & Wanda Bauer	Restaurant & Catering	Tom & Helen Ferry	Elsie Harland	Ellen Kastner
Florence Becker	Carl & Verna Schmidt	Fred & Rosanne Fibeger	Stephen & Carla Harner	Carol Keehn
Richard & Margaret Becker	Foundation	Ken Fiebelkorn	Don & Avis Harrington	Craig & Laurie Kellagher
Beatrice Bedard	Roger & Lois Carlson	Bill & Ruth Fischer	Ed & Emily Harris	Kemps
Bruce Bellrichard	Cascade Animal Medical	Rick & Carol Fishbune	Dorothy Hartman	Steve & Judith Kereakos
Benchmark Electronics	Center & Inn	Arne & Kay Fockler	Laurie Hassinger & Steve	Kent Kerkhoff
Claire Bender	Rick Chapman	Dorothy Fogarty	Link	Philip & Pat Kermes
Chris & Kristy Berg	Charter Communications	Forensic Technologies	Mildred Hawkins	Dick Kerndt
Tom & Kathy Bergquist	Chipotle Mexican Grill	John & June Franklin	Juanita Heikes	Richard Kingsley
Mark & Mary Betz	Evelyn Cierzan	Grace Franz	Maury Helgeson	Shari Kirkham
Mr. & Mrs. Beyer	Cinemagic Theatres	Dave & Pat Fredrickson	John & Ann Heydt	Kiwanis Sunrisers
Steven & Bonnie Bickel	Clarey's Safety Equipment	Laurel Frettem	George & Carolyn Heyne	Kiwanis West
Harold Bierbaum	Jim & Joan Clark	Gary & Cindy Friedt	John & Joann Hickman	Donald Klass
Jerry & Mary Beth Biese	Peter & Margaret Coleman	David & Barbara Frogner	Gary & Sheila Hicks	Knitcraft Corporation
Bigelow Homes	Peter, Mary & Sara Cowin	Marilyn Frost	Highland ALCW	Agnes Koenigs
Bruce & Carol Bigelow	Larry & Dorothy Crown	Lawrence & Judy Fruechte	Beatrice Hill	Bob & Donna Koester
Pat & Molly Bigelow	Tom & Jane Cummings	Lucille Fruechte	Charlie & Helen Hill	John & Teresa Koutnik
Wally & Faye Bigelow	Custom Alarm & Security	Steve Fuchs & Therese	Steve & Karin Hill	Edward & Joyce
Bigelow-Lennon	Alfred & Thelma Cutaia	Stern	Hiller Commercial Floors	Kreidermacher
Construction	D & R Star Vending	G & R Auto and Truck	HIMEC	Jane Kreidermacher
Mr. Bjork	Olga Dahlen	Repair	Mark & Sue Hinderman	Gene & Patricia Kreinbring
Raymond & Louise Blazing	Daily Habit	Denny & Kathy Gamble	Greg Hird	David & Renee Kreter
Blekre Appraisal Services	Daniel's Restaurant	Gamehaven Council	Haven & Jeanne Hodge	Harold & Marjorie
Tim & Jeanne Block	Danielson Insurance	Kay Gardner	Bob & Sharon Holets	Kronenberg
Florence Blong	Agency	Garness Trinity WELCA	Douglas Holtan	John & Jackie
Jeff Boehm	Davies Printing	Dale & Jennifer Garness	Mary Holtegaard	Krumpelmann
Bill & Rita Bourne	Barbara Davis	Mike & Deb Garry	Home Design Studio	Alma Kruse
Mary Bowe	Al & Ann Deboer	Gauthier Industries	Home Improvement	KTTC
Elizabeth Bowman	Tom & Kathy Deboer	Colin Gentling & Lisa	Professionals	Kuehn Motor Company
John & Alison Brenna	Tom & Lorraine Deedrick	Clarke	Gilbert Honermann	Kwik Trip
Michael & Donita	Ron & Grace Deno	Linda Glazier	Paula Horner & Peter Edl	Clifford Laging
Brinkhaus	Jon Deviny	Wesley & Karen Glover	Darrel & Carol Hosch	Don & Carol Lamberg
Broadstreet Café	Dex Media	Bob & Judy Gluek	Houston County Networks	Mary Jo Lang
James & Diane Bronk	David & Betty Dines	Golf Dome	Houston United Campaign	Dave & Ann Langer
Bill & Lois Brooks	Dish It Up	Golf Headquarters	Lawrence & Martha Howe	Allison Larson

- Steve & Joan Larson  
Rita Lawrence  
Legends Technical Services  
Dave & Betsy Leonard  
Lesmeister Service Center  
Louis & Marie Letendre  
Virginia Lilla  
Bob & Linda Livingston  
Don & Paula Lloyd  
Donna Loeffler  
Bernard & Glendola Loers  
Ed & Pearlene Long  
Lori's Country View Salon  
Hazel Louis  
Rick & Lori Lovett  
Kelly Lund  
Ron & Kathy Lund  
Phong & Jacqueline Luong  
John & Pat Lynaugh  
Don & Arlysse  
MacGillivray  
Richard & Myrth Macken  
Teague Macken  
Nick & Kelly Manahan  
Bill & Doreen Markus  
Pete & Diane Markus  
Char Matti  
John Mayne  
Jim & Carol McCabe  
Jeanne McCarthy  
McGhie & Betts  
Pete & Mary Jane McHardy  
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Dan & Sheila McNallan  
McNeilus Steel  
Don & Lavona Meiners  
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Metro Sales  
Timothy Mettler  
David Middleton & Bonita  
Lesto  
Midwest Wireless  
Christian Milaster  
Mike Miller  
Thomas & Patricia Miller  
Minnesota Energy  
Mississippi Welders Supply  
Company  
John & Rhonda Mitchell  
Kathi Mitchell  
Kim Moccia  
Louise Moe  
Mr. & Mrs. Moldenhauer  
Dan & Sunny Moore  
Morey Agency  
Jim Morten  
Teresa Mrozek  
Glenda Mueller  
Sharon Mueller  
Ralph & Lois Mullally  
Eric Mundform  
Cathleen Murphy  
Tom & Angela Murphy  
Ruth Murray
- Tom & Betty Murray  
Glynis Myhre  
Shirley Myli  
NABS  
Shirley Nelsen  
Trudy Nelson McConnell  
Audrey Nelson  
Trudy Nelson  
Leona Nelson  
Loren & Carol Nelson  
Pamela Nelson  
Marie Nepper  
David & Denise Nichols  
Tom & Cynthia Noble  
Jerry & Norma Nordstrom  
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Richard & Darlene Nutt  
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Mart  
Olmsted Medical Center  
Olmsted Medical Center  
Hospital Auxillary  
Olmsted National Bank  
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Brian & Gayle O'Neill  
Nancy Orr  
Donna Otterness  
Outback Steak House  
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Lyle & Lise Papenfuss  
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Lorraine Pearson  
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Gerald Pilger  
Jerry & Marylyn Piotrowski  
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Plants PS  
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Steven Pokorski  
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Premier Bank  
John Prickman  
Dee Priebe  
Barbara Pull  
Ronald & Doris Purdue  
Janet Purnell  
Brian & Anne Purrington  
Betty Qualey  
Dick & Lois Quinn  
R & S Transport  
Bob & Berna Dene Raddatz
- Chuck & Tammy Radloff  
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Conference Center  
Barbara Ratigan Woolley  
Kenneth & Rosomond  
Reding  
Marjorie Reif  
Lynn & Marsha Reynolds  
Vincent & Madeline  
Riccioli  
Todd Roberts  
Rochester Area Appraisals  
Rochester Athletic Club  
Rochester Cheese Sales  
Rochester Civitan Club  
Rochester Ford Toyota  
Rochester Lapidary  
Jewelers  
Rochester Meat Company  
Rochester Public Utilities  
Kenneth & Sharon Roland  
Brandon & Abby Roth  
Charlotte Rupprecht  
Sandy & Shirley Russo  
George & Mindy Sakayan  
Rita Salmon  
Bob & Betty Sande  
Sandtrap  
Ted & Renee Saxman  
Tom & Mary Schattenberg  
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Products  
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Marlyn Schroeder  
Steve & Laura Schroeder  
Winifred Schulte  
Daryl Schultz  
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Schumann  
David Schur  
Wayne & Joyce Schut  
Mary Schwager  
Bob & Carol Schwartzhoff  
Richard & Roxann Sebald  
James & Iris Sensenbaugh  
Aaron Short  
Bill Siggelkow & Connie  
Hosey  
Richard & Dana Sigrist  
Kathleen Simonett  
Bob & Betty Sinex  
Glendoris Sizer  
Doug & Lynn Skinner  
Sleep Inn & Suites  
Slim's Woodshed  
Cal & Inez Smith  
Christopher & Mara Smith  
Richard & Isabel Smith  
Solie Services  
Henry Somsen  
Sonny & Bev's Cafe  
Scott Spencer & Lynn  
Indihar
- Catherine Spencer  
Eric & Barb Spencer  
Harv & Dorothy Spencer  
Molly Spencer  
Spring Grove Commercial  
Club  
Spring Grove Soda Pop  
Spring Grove Township  
United Fund  
Squires Electric  
St. John's Lutheran Church  
Kristen Stejskal  
Dave & Sara Stenhaus  
Sterling State Bank  
Dick & Violet Sternberg  
Stewartville American  
Legion  
Julie Stolp  
Jim & Susan Stoor  
Fabian & Eleanor Stoppel  
Irvin & Clarice Storlie  
Peter Strand  
Al & Joyce Stromberg  
Lila Stucky  
Dick & Barb Sulack  
Todd & Anne Sutton  
Swanson Excavating  
Harry & Delores Swedlund  
Harry & Evelyn Sykes  
Patricia Tackmann  
Teigen Paper & Supply  
The Frame Up  
Terry & Autumn Thillen  
Think  
Harold & Marlys  
Thompson  
Tom & Margaret Thompson  
Jerry Thurk  
Bob & Judy Thurk  
Eva Tieman  
Time Travel  
Judy Tollefsrud  
Lois Toogood  
Dennis & Connie Tooley  
Allan & Carla Townsend  
Trade Mart Furniture  
Treasure Island Resort &  
Casino  
Jerry & Barbara Treichel  
Trinity Lutheran Church  
Edne & Ramona Trogstad  
Sandra Tschida  
TSP One  
Curt & Bertha Lou Tvedt  
Uncle G's Pizza & More  
United Way Silicon Valley  
Kerri Vagness  
Becky Vagt  
Janice Van Hulle  
Glenn & Ella Vanlaningham  
Meegan Vanstraaten  
Venture Computer Systems  
Dr. H. J. Virnig  
Yvonne Voigt
- Jeff & Judy Von Arx  
Dottie Wagner  
Fred & Marlys Wagner  
Mabel Wagner  
Donald & Rose Walch  
Jesse & Mary Wallace  
Wal-Mart Foundation  
Heile Walter  
Loren & Donna Walters  
Judy Wandling  
Harry & Mae Waskewicz  
Waterloo Ridge WELCA  
Roger & Sarabeth Watson  
Al & Julie Watts  
Janet Weber Storhoff  
Alicia Weber  
Katherine Weber  
Richard & Lynne Weber  
Steven & Cynthia Weber  
Ken & Ann Wegman  
Lawrence & Lucille Wehrs  
William & Betty Weidman  
Weis Builders  
Sean & Rachel Weitzel  
Wells Fargo Bank  
Wendland, Utz, Stahl and  
Mintz  
Wayne & Pam Wesala  
Doug & Jennifer Westra  
Cathy Wheeler  
Al Wieser  
Dick & Sheila Wieser  
Dave & Aileen Williams  
Doris Williams  
Bill & Sarah Williamson  
Byrn & Anita Williamson  
Doug & Terry Wiltsie  
Winona Agency  
Kenneth & Lorrain Wittlief  
Libby Witzeman  
Eugene & Marilyn  
Wojtczak  
Barbara Wolfs  
Sherry Wood  
Fred Woolman  
Al Wussow  
Ye Olde Butcher Shoppe  
Christopher & Cheryl Zabel  
Katherine Zahasky  
Lyle & Faith Zimmerman  
Warren & Helen  
Zimmerman  
Ken & Mary Zubay  
Benjamin & Alison Zwart  
Richard & Carol Zwart  
Zachary Zwart

# Board Members



ABC's success over the years is greatly attributed to its dedicated leadership.  
Board: Dr. Tom Bergquist, Vice President, Arne Fockler, Treasurer, Steve Kann, President, Phong Luong, Secretary, Angela Murphy, Tom Murphy, Jeff O'Toole, Katherine Piderman, Bruce Remme, Dave Stenhaus, and Judy Tollefsrud.

*In Memory of  
Father Virgil  
Duellman  
ABC Board  
Member for  
over 10 years.*



Ability Building Center  
1911 NW 14th Street  
Rochester, Minnesota 55903-6938  
lauriek@abcinc.org

**Change Service Requested**

Non-Profit Org.  
U.S. Postage  
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Rochester, MN



**EQUAL  
OPPORTUNITY  
EMPLOYEE**